

ABSTRACT OF THE DISCLOSURE

A surface material provides an in-mold surface coating of a high cosmetic quality and includes a layer of a surface resin material and a resin conducting layer. The resin conducting layer comprises a venting structure for venting intralaminar and
5 interlaminar gases during processing of the surface material. The resin conducting layer further includes a resin retention structure for keeping the resin material in contact with the mold surface.